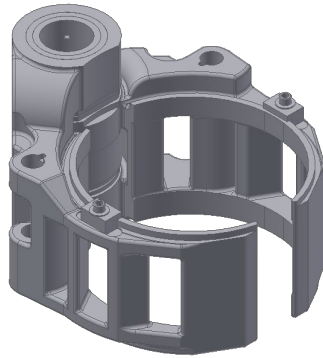


SECTION 4.

# BLANK MOULD HOLDER

## BLANK MOULD HOLDER – 4 1/4” SG

Axial & Radial Mould Cooling

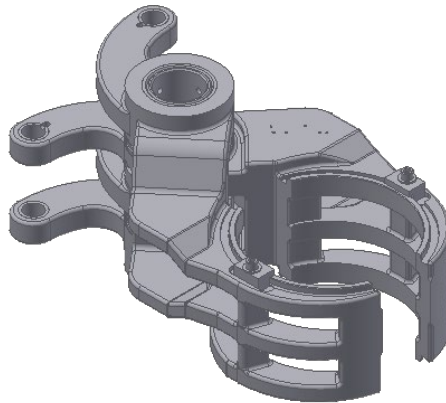


Type of Geometry	Assembly Ident. No.	Dimensions			
		Ø [“]	No.	H [“]	H [mm]
Standard	211F200001	3”	0		
	211F200002	4 1/4”	1		
	211F200003	5 1/8”	2		
	211F200004	6”	3		
	211F200005	6 7/8”	4		
	211F200006	7 3/4”	5		
	211F200007	8 1/2”	6		
	211F200008	9 1/8”			
	211F200500	7 3/4”	5		
	211F201600	9 1/4”			
	211F203000	5 1/8”	2		
Offset	211F200010	6”	3		
	211F200011	6 7/8”	4		
	211F200012	7 3/4”	5		
	211F200050	6”	3		
	211F200100	7 3/4”	5		
	211F200300	7 3/4”	5		
	211F200600	6 7/8”	4		

These holders are usable for the blow side and the blow side in a 5” SG machine aswell.

## BLANK MOULD HOLDER – 5" SG

Axial & Radial Mould Cooling

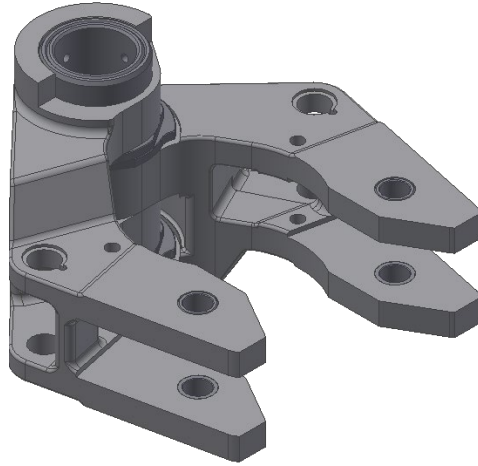


Type of Geometry	Assembly Ident. No.	Dimensions			
		Ø ["]	No.	H ["]	H [mm]
Standard*	211F200700	6 7/8"	4		
	211F200800	7 3/4"	5		
	211F201000		3		
	211F201100		2		
	211F201200		1		
Offset*	211F200900	7 3/4"	5		
	211F200950	6 7/8"	4		
	211F201050		3		
	211F201300		6		
Special*	211F201400	9 1/4"			

\*Scissor Type

## BLANK MOULD HOLDER – 4 1/4” CD DG

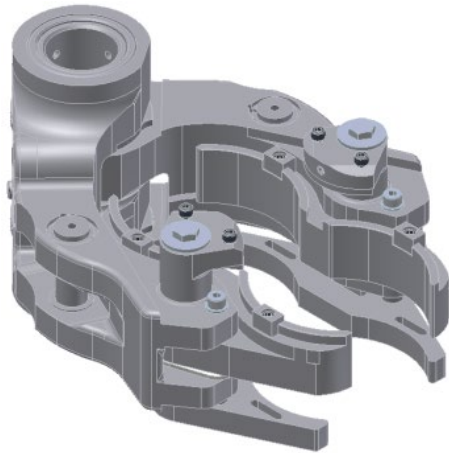
Axial & Radial Mould Cooling



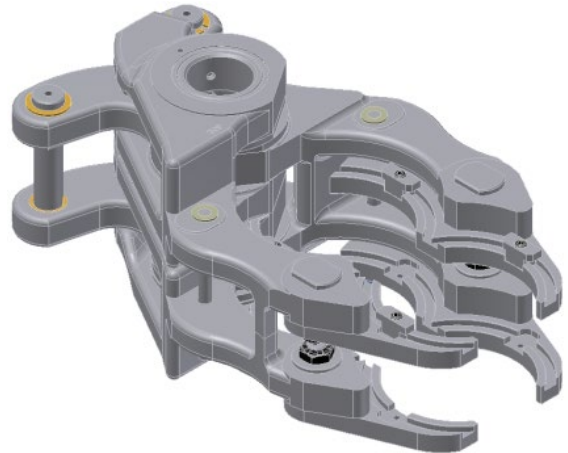
Holder No.	Assembly Ident. No.	Dimensions			
		Ø [“]	Insert Ø [mm]	H [“]	H [mm]
212F206000	212F200060				
	212F200061				
212F205000	212F200001	3 3/8”	85,7	1/8	3,2
	212F200002	3 7/8”	98,4	1/8	3,2
	212F200003	4 5/8”	117,4	1/8	3,2

## BLANK MOULD HOLDER – 5" CD DG

Axial & Radial Mould Cooling



Non Scissors

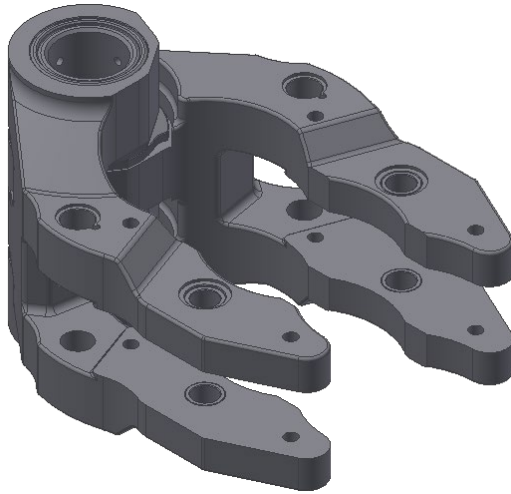


Scissors

Holder No.	Assembly Ident. No.	Opening Type		Dimensions			
		Non Scissor	Scissors	Ø ["]	Insert Ø [mm]	H ["]	H [mm]
215F205200 Type B	2101200070		x	5	129.9	2 5/8	66.7
	2101200071		x	4 5/8	117.2	2 5/8	66.7
	2101200072		x	4 5/8	117.2	2 5/8	66.7
215F205700 Type C	2101200080		x	5	129.9	3 5/8	92.1
	2101200086		x	5	129.9	3 5/8	92.1
	2101200097		x	5	129.9	3 5/8	92.1
215F205800 Type A	2101200060		x	4 5/8	117.2	5/8	15.875
	2101200061		x	4 5/8	117.2	2	50.8
	2101200062		x	5	129.9	5/8	15.875
	2101200063		x	5	129.9	2	50.8
	2101200069		x	4 5/8	117.2	5/8	15.875
	2101200089		x	4 5/8	117.2	5/8	15.875
215F205900 Type D	2101200084		x	5	129.9	4 5/8	117.475
	2101200085		x	5	129.9	4 5/8	117.475
2101429800	2101429400	x		5	124.8	2	51
	2101429700	x		5	124.8	3/4	20
2220031000 Type A		x					
2220031100 Type B		x					
2220031200 Type C		x					
2220031300 Type D		x					

## BLANK MOULD HOLDER – 85MM CD TG

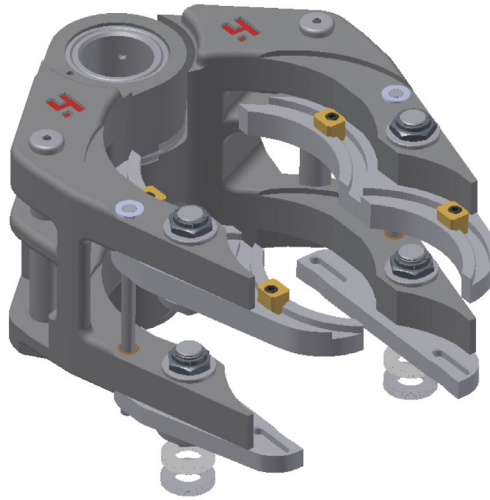
Axial & Radial Mould Cooling



Holder No.	Assembly Ident. No.	Dimensions	
		Insert Ø [mm]	H [mm]
2220091000	2220090001	95	20
	2220090002	95	50

## BLANK MOULD HOLDER – 5 1/2" CD DG

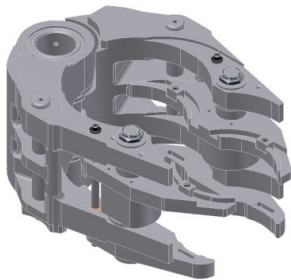
Axial & Radial Mould Cooling



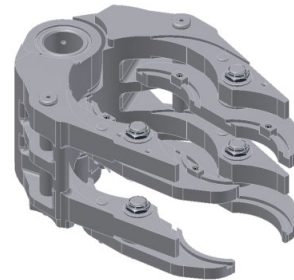
Holder No.	Assembly Ident. No	Dimensions			
		Ø ["]	Insert Ø [mm]	H ["]	H [mm]
	214F200008	6	152.4	4 5/8	117.5
	214F200010	5 3/8	136.7	2 3/4	69.85
	214F200061	5 3/8	136.7	3/8	9.5
	214F200062	5 3/8	136.7	1 1/8	28.55
214F200100	214F200012	5 3/8	136.7	2 3/4	69.85
	214F200013	5 3/8	136.7	4 5/8	117.5
	214F200014	5 3/8	136.7	4 5/8	117.5
	214F200015	5 3/8	136.7	2 3/4	69.85
	214F200016	6	152.4	2 3/4	69.85
	214F200017	6	152.4	4 5/8	117.5
	214F200018	6	152.4	4 5/8	117.5
	214F200019	6	152.4	2 3/4	69.85

## BLANK MOULD HOLDER – 6 ¼” CD DG

Axial & Radial Mould Cooling



Axial



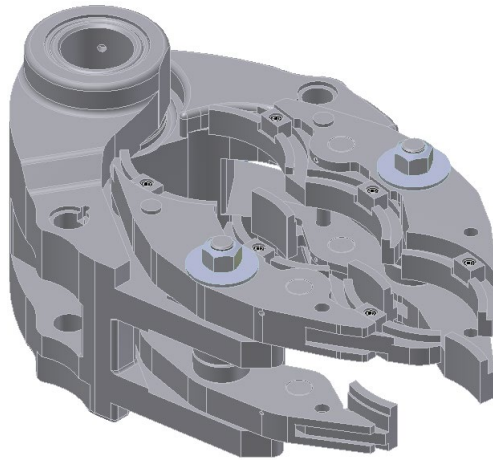
Radial

Holder No.	Assembly Ident. No.	Cooling		Dimensions			
		Axial	Radial	Ø ["]	Insert Ø [mm]	H ["]	H [mm]
213F204200	213F200010		x	4 5/8	117.45	2 5/8	66.7
	213F200013		x	5	130	3 5/8	92.1
	213F200020		x	5	130	5 25/64	136.9
	213F200022		x	5	130	2	50.8
	213F200023		x	5	130	2 5/8	66.7
	213F200024		x	4 5/8	117.2	3 5/8	92.1
	213F200025		x	4 5/8	117.4	2	50.8
	213F200030		x	5	130	4 5/8	117.5
	213F200044	x		5	125	2	51
	213F200045	x		5	125	3/4	20
	213F200076		x	5 1/8	130	2	50,8
	213f200077		x	5 1/8	130	2	50,8
213F206600	213F200073		x	6	152,4	2 1/8	54
	213F200074		x	6	152,4	5/8	15,9
213F206400	213F200070		x	6	152,4	3 5/8	92,1
	213F200071		x	6 7/8	174,625	2 5/8	66,7
	213F200072		x	6	152,4	2 5/8	66,7
	213F200075		x	4 5/8	117,2	1/8	3,2
	213F200092		x	5 1/8	130	5/8	15,88
2220071000	22200700**		x				
2220071100	22200700**		x				
2220071200	22200700**		x				



## BLANK MOULD HOLDER – 4 1/4" CD TG

Axial & Radial Mould Cooling



Holder No.	Assembly Ident. No.	Dimensions			
		Ø ["]	Insert Ø [mm]	H ["]	H [mm]
213F203900	213F202400	4 5/8	117.2	2 1/4	57.1
	213F202600	4 5/8	117.2	2 1/4	57.1
	213F206000	4 5/8	117.2	1 5/8	41.3
	213F206100	4 5/8	117.2	1/8	3.2
	213F209000	4 5/8	117,2	1/8	3,2
213F204000	213F204500	4 5/8	117,2		97,1
213F209100 ***	213F209500	85,52	85,52	1/8	3,2
	213F209600	98,2	98,2	1/8	3,2
2220081000	2220080001	4 5/8	117,2		97,1
	2220080003	4 5/8	117,2		15,9
	2220080005	4 5/8	117,2	1/8	3,2

\*\*\* For small Moulds